



SUPPLEMENT TO CERTIFICATE No. CF5228

SUPPLEMENT No. 509450

This supplement is issued as an amendment to the Certificate of which it constitutes an integral part. It should be read in conjunction with the Certificate and any other supplements in force at the time.

DOORPAC LIMITED

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CERTIFIED PRODUCTS

Doorpac Limited – CF5228

SCOPE OF SUPPLEMENT

To permit the use of steel flushbolts, 204 mm long by 25 mm deep by 20 mm wide

Door assemblies as approved under the CERTIFIRE certificate CF5228 may include steel flushbolts to the top and bottom edges of door leaves in accordance with the following:

- Steel flushbolts can be fitted to the passive leaf of pairs which include square meeting edges only (rebated meeting stiles are not permitted).
- 1mm thick Interdens intumescent sheet material shall fully line the sides and bottom of the flushbolt recesses and under the flushbolt keeps.
- The door assemblies will have leaf configurations and maximum leaf dimensions in accordance with Table 1 below:

Door assembly configuration	Max. Height (mm)	Max. Width (mm)	Max Area (m²)
Single-Acting, Double-Leaf Latched / unlatched (Square meeting edges only)	2351 (at 924 wide)	1065 (at 2040 high)	2.17

Table 1. Maximum Permitted Door Leaf Dimensions for Fire Performance
Single-Acting, Double-Leaf, Latched with Mann McGowan 500P Intumescents



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- The door assemblies will include perimeter intumescents in accordance with Table 2 below:

Doorset Configuration	Position	Intumescent Specification
Single-Acting, Double-Leaf Latched / unlatched (Square meeting edges only)	Frame Head	Single 15 mm wide by 4 mm thick Mann McGowan 500P intumescent seal. Seal positioned 15 mm from the opening face.
	Frame Jambs	Single 15 mm wide by 4 mm thick Mann McGowan 500P intumescent seal. Seal positioned 15 mm from the opening face.
	Meeting Edges (Active Leaf)	2No. 10 mm wide by 4 mm thick Mann McGowan 500P intumescent seals. Seals positioned centrally in the leaf thickness, 12 mm apart, to the active leaf only
Table 2. Perimeter Intumescent Requirements Single-Acting, Double-Leaf, Latched with Mann McGowan 500P Intumescents		

All other scope relating to doorset design and configuration should comply with CF5228 accordingly.

Issued for and on behalf of CERTIFIRE



P Duggan – Manager

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